

**1 Identification of substance****Product details**

|   |  |
|---|--|
| <i>Trade name:</i>                                    | <b>3021</b>  |
| <i>Application of the substance / the preparation</i> | Adhesives  |
| <i>Manufacturer/Supplier:</i>                         | Dymax Corporation<br>318 Industrial Lane<br>Torrington, CT 06790 USA<br>Tel: 860-482-1010<br>Fax: 860-496-0608 |
| <i>Information department:</i>                        | Corporate Safety Department @ 1-860-482-1010   |
| <i>Emergency information:</i>                         | North America: Chemtrec @ 1-800-424-9300 (24hrs)<br>International: Chemtrec @ 001-703-527-3887 (24hrs)         |

**2 Composition/Data on components****Chemical characterization**

*Description:* Mixture of the substances listed below with nonhazardous additions.

**Hazardous components:**

|                                      |        |
|--------------------------------------|--------|
| Acrylated Oligomer                   | 50-75% |
| 868-77-9 2-Hydroxyethyl methacrylate | 15-25% |
| 79-10-7 Acrylic acid                 | 5-10%  |
| Polyester Polyol                     | 5-10%  |
| Photoinitiator                       | 1-5%   |

**3 Hazards identification**

**Hazard description:** Corrosive

**Information pertaining to particular dangers for man and environment:**

The product has to be labeled due to the calculation procedure of international guidelines.  
Causes burns.  
Irritating to respiratory system.  
May cause sensitisation by skin contact.

**Classification system:**

The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

**NFPA ratings (scale 0 - 4)**

Health = 3  
Fire = 1  
Reactivity = 1

**HMIS-ratings (scale 0 - 4)**

Health = 3  
Fire = 1  
Reactivity = 1

**4 First aid measures****General information:**

Immediately remove any clothing soiled by the product.

**After inhalation:**

Of mists or aerosol: Remove to fresh air and contact a doctor.  
Of vapors: Remove to fresh air. If symptoms develop seek medical attention.

**After skin contact:**

Immediately wash with water and soap and rinse thoroughly.

**After eye contact:**

Rinse opened eye for several minutes under running water. Then consult a doctor.

**After swallowing:**

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

**5 Fire fighting measures****Suitable extinguishing agents:**

Use fire fighting measures that suit the environment.

**Protective equipment:**

Please refer to Section 8 for more information.

**6 Accidental release measures****Person-related safety precautions:**

Wear protective equipment. Keep unprotected persons away.  
Wear protective clothing.  
Wear suitable gloves and eye/face protection.

Trade name: 3021

(Contd. of page 1)

**Measures for environmental protection:**

Do not allow to enter sewers/ surface or ground water.

**Measures for cleaning/collecting:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent.  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.

## 7 Handling and storage

**Handling:**

*Information for safe handling:*

Keep away from heat and direct sunlight.  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.

*Information about protection against explosions and fires:*

No special measures required.

**Storage:**

*Requirements to be met by storerooms and receptacles:*

Store only in unopened original receptacles.

*Information about storage in one common storage facility:*

Not required.

*Further information about storage conditions:*

Keep receptacle tightly sealed.  
Protect from exposure to the light.  
Avoid loss of dissolved air, loss of inhibitor, and contamination with incompatible materials.

*Maximum storage temperature:*

< 38°C (100°F)

## \* 8 Exposure controls and personal protection

**Additional information about design of technical systems:**

No further data; see item 7.

**Components with limit values that require monitoring at the workplace:**

**79-10-7 Acrylic acid**

REL 6 mg/m<sup>3</sup>, 2 ppm

Skin

TLV 5.9 mg/m<sup>3</sup>, 2 ppm

Skin

*Additional information:*

The lists that were valid during the creation were used as basis.

**Personal protective equipment:**

*General protective and hygienic measures:*

Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.

*Breathing equipment:*

Local exhaust ventilation is recommended when general ventilation is not sufficient to keep vapor or mist concentrations below permissible exposure limits (See ACGIH – Industrial Ventilation). Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if permissible exposure limits are exceeded, if irritation occurs or other symptoms are experienced.

*Protection of hands:*

Protective gloves

*Material of gloves*

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation  
Nitrile rubber, NBR

*Penetration time of glove material*

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

*Eye protection:*

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.  
Eye protection with side shields. When there is a potential for a splash hazard, chemical goggles should be used.

(Contd. on page 3)

Printing date 09/09/2008

Reviewed on 09/09/2008

Trade name: 3021

(Contd. of page 2)

**\* 9 Physical and chemical properties****General Information**

*Form:* Fluid  
*Color:* According to product specification  
*Odor:* Characteristic

**Change in condition**

*Melting point/Melting range:* Undetermined.  
*Boiling point/Boiling range:* 141°C (286°F)

**Flash point:** > 100°C (> 212°F)

**Ignition temperature:** 214°C (417°F)

**Auto igniting:** Product is not selfigniting.

**Danger of explosion:** Product does not present an explosion hazard.

**Density:** Not determined.

**Solubility in / Miscibility with  
Water:**

Not miscible or difficult to mix.

**\* 10 Stability and reactivity**

**Thermal decomposition / conditions  
to be avoided:**

No decomposition if used according to specifications.

**Materials to be avoided:**

Oxidizers, amines, strong Lewis acids, mineral acids, and thiosulfates

**Dangerous reactions**

No dangerous reactions known.

**Dangerous products of  
decomposition:**

Irritant fumes/vapors

**Additional information:**

Smoke and toxic fumes may be evolved as a result of uncontrolled exothermic chemical reactions caused by large masses of materials interacting with curing agents (peroxides, amines, etc.) and/or exposure to UV light.

**11 Toxicological information**

**Acute toxicity:**

*LD/LC50 values that are relevant for classification:*

**79-10-7 Acrylic acid**

Oral LD50 250 mg/kg (rat)

Dermal LD50 280 mg/kg (rabbit)

*Primary irritant effect:*

*on the skin:* Caustic effect on skin and mucous membranes.

*on the eye:* Strong caustic effect.

*Sensitization:* Sensitization possible through skin contact.

**Additional toxicological  
information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

**12 Ecological information**

**General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

**13 Disposal considerations**

**Product:**

*Recommendation:*

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

(Contd. on page 4)

Printing date 09/09/2008

Reviewed on 09/09/2008

Trade name: 3021

(Contd. of page 3)

**Uncleaned packagings:***Recommendation:*

Disposal must be made according to official regulations.

**14 Transport information****DOT regulations:**

*Hazard class:* 8  
*Identification number:* UN1760  
*Packing group:* III  
*Proper shipping name (technical name):* CORROSIVE LIQUID, N.O.S. (Acrylic acid)  
*Label:* 8

**Maritime transport IMDG:**

*IMDG Class:* 8  
*UN Number:* 1760  
*Label:* 8  
*Packaging group:* III  
*EMS Number:* F-A,S-B  
*Marine pollutant:* No  
*Proper shipping name:* CORROSIVE LIQUID, N.O.S. (Acrylic acid)

**Air transport ICAO-TI and IATA-DGR:**

*ICAO/IATA Class:* 8  
*UN/ID Number:* 1760  
*Label:* 8  
*Packaging group:* III  
*Proper shipping name:* CORROSIVE LIQUID, N.O.S. (Acrylic acid)

**\*15 Regulations***Sara Section 313:*

79-10-7 Acrylic acid  
67-56-1 methanol

*TSCA (Toxic Substances Control Act):*

All ingredients are listed.

*Carcinogenicity categories**EPA (Environmental Protection Agency)*

None of the ingredients are listed.

*IARC (International Agency for Research on Cancer)*

79-10-7 Acrylic acid: 3

*TLV (Threshold Limit Value established by ACGIH)*

79-10-7 Acrylic acid: A4

**Product related hazard informations:**

The product has been classified and marked in accordance with directives on hazardous materials.

*Hazard symbols:*

Corrosive

*Hazard-determining components of labelling:*

Acrylated Oligomer  
2-Hydroxyethyl methacrylate  
Polyester Polyol  
Acrylic acid

(Contd. on page 5)

Printing date 09/09/2008

Reviewed on 09/09/2008

**Trade name: 3021**

(Contd. of page 4)

*Risk phrases:*

Causes burns.  
Irritating to respiratory system.  
May cause sensitisation by skin contact.

*Safety phrases:*

When using do not eat or drink.  
Do not breathe gas/fumes/vapour/spray.  
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Wear suitable protective clothing, gloves and eye/face protection.  
In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).  
This material and its container must be disposed of as chemical waste.

**\*16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Department issuing MSDS:**

Dymax Corporation

**Contact:**Dr. Stephan Platzer  
Laboratory Manager**Creation Date:**

11/29/2006

*\* Data compared to the previous version altered.*