

1 Identification of substance**Product details**

<i>Trade name:</i>	4-20638
<i>Application of the substance / the preparation</i>	Adhesives
<i>Manufacturer/Supplier:</i>	Dymax Corporation 318 Industrial Lane Torrington, CT 06790 USA Tel: 860-482-1010 Fax: 860-496-0608
<i>Information department:</i>	Corporate Safety Department @ 1-860-482-1010
<i>Emergency information:</i>	North America: Chemtrec @ 1-800-424-9300 (24hrs) International: Chemtrec @ 001-703-527-3887 (24hrs)

2 Composition/Data on components**Chemical characterization**

Description: Mixture of the substances listed below with nonhazardous additions.

Hazardous components:

5888-33-5 Isobornyl acrylate	25-50%
Urethane (meth)acrylate oligomer	15-25%
15625-89-5 1,1,1-Trimethylol propane triacrylate	10-15%
868-77-9 2-Hydroxyethyl methacrylate	10-15%
2680-03-7 N,N-Dimethylacrylamide	5-10%
Photoinitiator	1-5%
Photoinitiator	<1%
Visible photoinitiator	<1%

3 Hazards identification

Hazard description: Harmful

Information pertaining to particular dangers for man and environment:

The product has to be labeled due to the calculation procedure of international guidelines.
Harmful by inhalation.
Irritating to eyes, respiratory system and skin.
May cause sensitisation by skin contact.

Classification system:

The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

NFPA ratings (scale 0 - 4)

Health = 2
Fire = 1
Reactivity = 1

HMIS-ratings (scale 0 - 4)

Health = 2
Fire = 1
Reactivity = 1

4 First aid measures**General information:**

In case of overexposure, medical observation for at least 48 hours after the incident is recommended.

After inhalation:

Of mists or aerosol: Remove to fresh air and contact a doctor.
Of vapors: Remove to fresh air. If symptoms develop seek medical attention.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing:

Seek medical treatment.

5 Fire fighting measures**Suitable extinguishing agents:**

Use fire fighting measures that suit the environment.

Protective equipment:

Please refer to Section 8 for more information.
Mouth respiratory protective device.

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* 6 Accidental release measures

Person-related safety precautions:	Wear protective clothing. Wear suitable gloves and eye/face protection.
Measures for environmental protection:	Do not allow to enter sewers/ surface or ground water.
Measures for cleaning/collecting:	Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Dispose contaminated material as waste according to item 13. Ensure adequate ventilation.

7 Handling and storage

Handling:	
<i>Information for safe handling:</i>	Keep away from heat and direct sunlight. Ensure good ventilation/exhaustion at the workplace. Prevent formation of aerosols.
<i>Information about protection against explosions and fires:</i>	No special measures required.
Storage:	
<i>Requirements to be met by storerooms and receptacles:</i>	Store only in unopened original receptacles.
<i>Information about storage in one common storage facility:</i>	Not required.
<i>Further information about storage conditions:</i>	Keep receptacle tightly sealed. Protect from exposure to the light. Avoid loss of dissolved air, loss of inhibitor, and contamination with incompatible materials.
<i>Maximum storage temperature:</i>	< 38°C (100°F)

* 8 Exposure controls and personal protection

Additional information about design of technical systems:	No further data; see item 7.
Components with limit values that require monitoring at the workplace:	
15625-89-5 1,1,1-Trimethylol propane triacrylate	
WEEL 1 mg/m ³	
Skin	
<i>Additional information:</i>	The lists that were valid during the creation were used as basis.
Personal protective equipment:	
<i>General protective and hygienic measures:</i>	Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.
<i>Breathing equipment:</i>	Local exhaust ventilation is recommended when general ventilation is not sufficient to keep vapor or mist concentrations below permissible exposure limits (See ACGIH – Industrial Ventilation). Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if permissible exposure limits are exceeded, if irritation occurs or other symptoms are experienced.
<i>Protection of hands:</i>	Protective gloves The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
<i>Material of gloves</i>	Nitrile rubber, NBR The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
<i>Penetration time of glove material</i>	The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
<i>Eye protection:</i>	Eye protection with side shields. When there is a potential for a splash hazard, chemical goggles should be used.

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*** 9 Physical and chemical properties****General Information**

Form: Fluid
Color: According to product specification
Clear to light yellow
Odor: Characteristic

Change in condition

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: Undetermined.

Flash point: > 100°C (> 212°F)

Ignition temperature: 214°C (417°F)

Auto igniting: Product is not selfigniting.

Danger of explosion: Product does not present an explosion hazard.

Density: Not determined.

Solubility in / Miscibility with Water: Not miscible or difficult to mix.

10 Stability and reactivity

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Materials to be avoided: Oxidizers, amines, strong Lewis acids, mineral acids, and thiosulfates

Dangerous reactions No dangerous reactions known.

Dangerous products of decomposition: Irritant fumes/vapors

Additional information: Smoke and toxic fumes may be evolved as a result of uncontrolled exothermic chemical reactions caused by large masses of materials interacting with curing agents (peroxides, amines, etc.) and/or exposure to UV light.

11 Toxicological information**Acute toxicity:**

LD/LC50 values that are relevant for classification:

2680-03-7 N,N-Dimethylacrylamide

Oral LD50 460 mg/kg (mouse)
316 mg/kg (rat)

Dermal LD50 907 mg/kg (rat)

Inhalative LC50/4 h 0.67 mg/l (rat)

Primary irritant effect:

on the skin: Irritant to skin and mucous membranes.

on the eye: Irritating effect.

Sensitization: Sensitization possible through skin contact.

Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant

*** 12 Ecological information**

General notes: Water hazard class 3 (Self-assessment): extremely hazardous for water
Do not allow product to reach ground water, water course or sewage system, even in small quantities.
Danger to drinking water if even extremely small quantities leak into the ground.

13 Disposal considerations**Product:**

Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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Uncleaned packagings:*Recommendation:*

Disposal must be made according to official regulations.

14 Transport information*DOT regulations:***Hazard class:* -**Maritime transport IMDG:***IMDG Class:* -
Marine pollutant: No**Air transport ICAO-TI and IATA-DGR:***ICAO/IATA Class:* -***15 Regulations***Sara Section 313:*

1330-20-7 xylene

TSCA (Toxic Substances Control Act):

All ingredients are listed.

*Carcinogenicity categories**EPA (Environmental Protection Agency)*

1330-20-7 xylene: I

IARC (International Agency for Research on Cancer)

1330-20-7 xylene: 3

TLV (Threshold Limit Value established by ACGIH)

1330-20-7 xylene: A4

OSHA-Ca (Occupational Safety & Health Administration)

Visible photoinitiator

Product related hazard informations:

The product has been classified and marked in accordance with directives on hazardous materials.

Hazard symbols:

Harmful

*Hazard-determining components of labelling:*Urethane (meth)acrylate oligomer
N,N-Dimethylacrylamide
1,1,1-Trimethylol propane triacrylate
2-Hydroxyethyl methacrylate*Risk phrases:*Harmful by inhalation.
Irritating to eyes, respiratory system and skin.
May cause sensitisation by skin contact.*Safety phrases:*Keep container in a well-ventilated place.
Do not breathe gas/fumes/vapour/spray.
Avoid contact with skin.
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Wear suitable gloves.
Use appropriate container to avoid environmental contamination.***16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing MSDS:

Dymax Corporation

Contact:Dr. Stephan Platzer
Laboratory Manager**Creation Date:**

11/27/2006

** Data compared to the previous version altered.*