

INCURE High Temperature Heat Resistant Cyanoacrylate Adhesives are designed for applications that have a high degree of temperature cycling and/or extended operation at elevated temperatures. These cyanoacrylates are ideal for a variety of materials, including rubbers, plastics and metals.

Features

- *Single Component – Easy to Use*
- *Wide Range Viscosity*
- *Temperature Resistance from -67 to 284°F*
- *Bonds to Wide Range of Plastics, Rubbers and Metals*

Overview of Product Spectrum					
Product	311	319	320	328	340
Chemical Type	Ethyl	Ethyl	Ethyl	Ethyl	Ethyl
Color	Black	Black	Black	Clear	Clear
Appearance	Liquid	Liquid	Liquid	Liquid	Liquid
Viscosity, @ 25°C, cP	2,000 - 3,000	400 - 600	200 - 400	500	2,500
Specific Gravity	1.06				
Fixture Time ¹ , sec.	20 - 90				
Cure Time, hours	24				
Shelf Life, months	9				
Storage, °C	8 - 21				
Packaging	20g Bottle, 500ml Bottle				
CURED PROPERTIES		Shear Strength, PSI			
ABS	2,500				
AL	3,115				
PC	3,770				
PVC	3,110				
Rubber ²	2,200				
Steel	5,200				
Temperature Resistance, °F	-67/284	-67/284	-67/265	-67/265	-65/250

¹ The fixture time will depend on the substrate used.

² Rubber figures given are typical. Your results may vary by specific rubber type