

INCURE Low Bloom, Low Odor Cyanoacrylate Instant Adhesives offer the most diverse line of cyanoacrylate glue/instant adhesives available, providing you with fast assembly solutions for a variety of materials, including plastics, rubbers and metals.

Features

- Single Component Easy to Use
- Wide Range Viscosity
- Low Bloom & Low Odor
- · Bonds to Wide Range of Plastics, Rubbers and Metals



| Overview of Product Spectrum | | | |
|--|--------------------------|-------------|-------------|
| Product | 109 | 520 | 524 |
| Chemical Type | Ethoxyethyl | Ethoxyethyl | Ethoxyethyl |
| Color | Clear | Clear | Clear |
| Appearance | Liquid | Liquid | Liquid |
| Viscosity, @ 25°C, cP | 850 | 5 | 40 - 60 |
| Specific Gravity | 1.06 | 1.06 | 1.06 |
| Fixture Time ¹ , sec. | 20 - 60 | 5 - 15 | 5 - 40 |
| Cure Time, hours | 24 | | |
| Shelf Life, months | 12 | | |
| Storage, °C | 8 - 21 | | |
| Packaging | 20g Bottle, 500ml Bottle | | |
| CURED PROPERTIES | Shear Strength, PSI | | |
| ABS | 765 | 765 | 765 |
| AL | 2,240 | 2,240 | 2,240 |
| PC | 1,250 | 1,250 | 1,250 |
| PVC | 1,055 | 1,055 | 1,055 |
| Rubber | - | - | - |
| Steel | 2,920 | 2,920 | 2,920 |
| Temperature Resistance, °F | -67/203 | -67/203 | -67/203 |
| ¹ The first we time will depend on the substrate wood | | | |

¹ The fixture time will depend on the substrate used.

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