

INCURE Low Bloom, Low Odor Cyanoacrylate Instant Adhesives offer the most diverse line of cyanoacrylate glue/instant adhesives available, providing you with fast assembly solutions for a variety of materials, including plastics, rubbers and metals.

**Features**

- *Single Component – Easy to Use*
- *Wide Range Viscosity*
- *Low Bloom & Low Odor*
- *Bonds to Wide Range of Plastics, Rubbers and Metals*



Overview of Product Spectrum			
Product	109	520	524
Chemical Type	Ethoxyethyl	Ethoxyethyl	Ethoxyethyl
Color	Clear	Clear	Clear
Appearance	Liquid	Liquid	Liquid
Viscosity, @ 25°C, cP	850	5	40 - 60
Specific Gravity	1.06	1.06	1.06
Fixture Time <sup>1</sup> , sec.	20 - 60	5 - 15	5 - 40
Cure Time, hours		24	
Shelf Life, months		12	
Storage, °C		8 - 21	
Packaging		20g Bottle, 500ml Bottle	
CURED PROPERTIES		Shear Strength, PSI	
ABS	765	765	765
AL	2,240	2,240	2,240
PC	1,250	1,250	1,250
PVC	1,055	1,055	1,055
Rubber	-	-	-
Steel	2,920	2,920	2,920
Temperature Resistance, °F	-67/203	-67/203	-67/203

<sup>1</sup> The fixture time will depend on the substrate used.